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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4030-043
Job Sheet 176461



Part No: D4030-043

Job Qty: 1 ea

Part Name: Long Basket Assembly, Light Lid (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VERF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Stores/Pkg-1		HA 18-08-28
100	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging1-4		HA 18-08-28
110	HandFinish	1 pcs	5/21/18	5/21/18	0.00	1.18	HandFinish4		HA 18-08-28
120	QC	1 pcs	5/21/18	5/21/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-2		38
140	QC21-SA	1 Ea	5/21/18	5/21/18	0.00	0.00	QC21		38



Container No: S105963



Part: D4030-043

Job No: 176461

Serial No/Batch: S105963

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/28/18

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Job BOM					005204
Part / Item	Component Name	Quantity	Operation	Container	
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5063230	
AN3-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM138084-76	
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5060062	
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268	
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5064082	
AN5-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5068080	
AN5-21A	Bolt	2 Ea (2 ea)	90-Start up Operation	5057451	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5092550	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5039832	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5097227	
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	90-Start up Operation	5078412	
D3915-041	Light Lid Assembly, Long Basket	1 Ea (1 ea)	90-Start up Operation	5082583	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5075267	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5067469	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051316	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5075153	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097732	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5078253	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5041167	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5053951	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5041188	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5050052-1	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5071415	
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5050055	
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5067901-2	
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation		

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	118	0
	AN3-20A	2	13	0
	AN310-4	3	162	0
	AN310C4	2	67	0
	AN4-12	3	102	0
	AN5-17A	2	82	0
	AN5-21A	2	53	0
	D2530	1	19	0
	D2535	2	63	0
	D2537	2	68	0
	D3913-041	1	7	0
	D3915-041	1	2	0
	D3917-3	6	113	0
	D3953-17	2	30	0
	D3953-19	1	40	0
	D3953-21	1	33	0
	D3953-3	2	28	0
	D3953-7	2	60	0
	D3953-9	2	41	0
	D3969-3	1	21	0
	MS21042L3	6	2,582	0
	MS21042L5	4	946	0
	MS24665-151	3	429	0
	MS24665-300	2	112	0
	NAS1149C0432R	2	2,497	0
	NAS1149F0332P	8	2,598	0
	NAS1149F0432P	6	2,089	0
	NAS1149F0563P	4	173	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 3:25 PM Dart.Gagnon.Michelle